



ELECTROLESS NICKEL PLATING PRODUCTS



Commodity Name

HN-1100 BRIGHT ELECTROLESS NICKEL PLATING



Bath Composition and Working Conditions

Nickel Sulfate	23 ~ 27 g/L
Sodium Hypophosphite	24 ~ 31 g/L
HN-E1100Y	110 ~ 130g/L
Temperature	83 ~ 93°C
PH	4.6 ~ 4.9
Filtration	continuous filtration
Charge Capacity	0.65 ~ 1.7 dm ² /L
Phosphorus Content in Deposit	6 ~ 10%
Deposition Velocity	15 ~ 23 micron/H



Application and Advantage

1. The layer has excellent welding performance of deposit.
2. The layer is wholly bright deposit with good ductility.
3. It has high tolerance against metal impurities.
4. It has high hardness of deposit.
5. It is suitable for both rack and barrel plating.



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