



ALKALINE ZINC PLATING PRODUCTS



Commodity Name

HN-741LOW-CYANIDE ZINC PLATING



Bath Composition and Working Conditions

• Low-cyanide Composition:

Zinc Metal	7.5~12g/L
Sodium Cyanide	20~30g/L
Sodium Hydroxide	85~100g/L
NaCN/Zn	2.0~2.5
NaOH/Zn	6.5~11.5

Brightener HN -741	2~3ml/L
Temperature	20~45°C
Current Density	0.2~6A/dm ²
Current Efficiency	65~80%

• Consumption:

Brightener HN -741	80~120ml/1000A.H
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Application and Advantage

1. It is suitable for rack plating and barrel plating.
2. High-speed brightening, good leveling.
3. The layer is soft and bright deposit, It is easy to do chromate passivation.
4. Good covering power, low consumption of additives.
5. It is suitable for low-cyanide zinc plating, reduce environment pollution.
6. It has wide range of operation, and is easy to operate and control.



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广东高力集团
HIGHNIC GROUP



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