



ACID ZINC PLATING PRODUCT



Commodity Name

HN-918 ACID ZINC PLATING



Bath Composition and Working Conditions

Zinc Chloride	50~70g/L
Potassium Chloride	160~240g/L
Boric Acid	24~30g/L
Softener HN -920	25~40ml/L
Brightener HN -918	1~2ml/L
Temperature	20~45°C
pH Value	5.2~6.0
Current Density of Cathode	1~10A/dm ²
Voltage	3~8V

• **Consumption:**

Softener HN -920	80~150ml/1000A.H
Brightener HN -918	80~150ml/1000A.H



Application and Advantage

1. It is suitable for rack plating and barrel plating.
2. It has soft and bright deposit with good leveling.
3. It has good dispersive ability. It is not easy to get burnt on deposit.
4. There is strong concentration of additives, low consumption.



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