



TRIVALENT CHROMIUM PLATING PRODUCT



Commodity Name

HN-302 TRIVALENT WHITE CHROMIUM PLATING



Bath Composition and Working Conditions

HN-302 Stable Agent	40 ~ 60g/L
HN-303 Complexing Agent	80 ~ 120mL/L
HN-304 Make-up Salt	380 ~ 420g/L
HN-305 Wetting Agent	1 ~ 3mL/L
Metallic Chromium	23 ~ 27g/L
Proportion	26 ~ 30°Be'
Temperature	25 ~ 35°C
ph Value	2.0 ~ 3.0
Cathode Current Density	6 ~ 22A/dm ²



Application and Advantage

1. It is green product without hexavalent chromium and the disposal of waste water is simple.
2. The coating color is uniform and bright with good covering power and distribution ability.
3. Compared to traditional trivalent chromium, the coating is whiter and harder, and has greater wear resistance.
4. Current efficiency can achieve 30% while plating; Deposition rate is faster than that of hexavalent chromium.
5. The working bath is stable with good impurity resistance, and has a better alternative to traditional hexavalent process.



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广东高力集团
HIGHNIC GROUP

 **广东致卓精密金属科技有限公司**
SUR-PRECISION METAL TECHNOLOGY CO., LTD.

- Production Base : Central Part of Non-ferrous Metal Industrial Development Zone, Shishan, Nanhai, Foshan, Guangdong, China
- Sales Center : Highnic Group Building, Guangfo Rd., Yanbu, Dali Town, Nanhai District, Foshan City, Guangdong Province, China.
- Mail: sale@imt-pcb.com Fax : (86-757) 85768678 Tel: (86-757) 85728852