



DECORATIVE CHROMIUM PLATING PRODUCT



Commodity Name

HN-82 HIGH SPEED DECORATIVE CHROMIUM PLATING



Bath Composition and Working Conditions

Chromium Trioxide	150 ~ 350g/L
Purity Sulfuric Acid	0.75 ~ 1.75g/L
Ratio of CrO ₃ and H ₂ SO ₄	125 ~ 250:1
Make up Solution HN-82	8 ~ 15ml/L
Proportion of Bath	9 ~ 23 o Be'
Temperature	35 ~ 52°C
Current density of Cathode	10 ~ 20 A/dm ²
Supplement of Additive	4 ~ 5L of HN-83 replenisher for each 100 kg of chromium trioxide.



Application and Advantage

1. Adopting solvent and mixed catalyst, it is easy to operate.
2. It has higher current efficiency of cathode and deposition rate, can operate under high current density.
3. The components can be activated well, with a wide range of brightening.
4. It has high tolerance against impurities.
5. It has excellent covering power and distribution ability.



★★★★★
广东高力集团
HIGHNIC GROUP



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