



ALUMINUM ALLOY/ ALUMINUM-WHEEL PRETREATMENT PRODUCT



Commodity Name

HN-330 ALUMINUM-WHEEL CLEANER



Bath Composition and Working Conditions

Phosphoric Acid(85%)	500ml/L
Nitric Acid(68%)	250ml/L
HN-330	250ml/L
pH Value	<1
Temperature	20~40°C
Time	30s~2 minutes



Application and Advantage

- 1.It's a good cleaner, offering an even fine grained surface for the subsequent plating process, obtaining good adhesion.
- 2.Seldom release NOx gas, good for environment protection.
- 3.It is especially suitable for using in aluminum alloy with high content of silicon(like A356)
- 4.When the content of copper is more than 1% in aluminum alloy, HN-330 is not recommended to use.



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