



NICKEL-SEAL PLATING PRODUCTS



Commodity Name

HN-S88 NICKEL-SEALPLATING



Bath Composition and Working Conditions

Nickel Sulfate	250~300g/L
Nickel Chloride	40~60g/L
Boric acid	35~50g/L
Brightener (IMT nickel plating process)	Appropriate
Softener (IMT nickel plating process)	Appropriate
Nickel-seal Additive HN -S88	0.4~0.7g/L
Temperature	50~60°C
pH Value	3.8~4.2
Voltage	6~10 V
Agitation	Air agitation
Filtration	Non-filtration



Application and Advantage

- 1.It is suitable for multi-layer nickel plating of high request for corrosion resistance.
- 2.Non-conducting particle of additives can be spread evenly in nickel plating layer to make the subsequent chromium plating layer forming tiny hole chromium (10000~30000 tiny holes/cm². Therefore, it obviously improves corrosion-resistance.



广东高力集团
HIGHNIC GROUP

 I.M.T.[®] 广东致卓精密金属科技有限公司
SUR-PRECISION METAL TECHNOLOGY CO., LTD.

- Production Base : Central Part of Non-ferrous Metal Industrial Development Zone, Shishan, Nanhai, Foshan, Guangdong, China
- Sales Center : Highnic Group Building, Guangfo Rd., Yanbu, Dali Town, Nanhai District, Foshan City, Guangdong Province, China.
- Mail: sale@imt-pcb.com Fax : (86-757) 85768678 Tel: (86-757) 85728852