



BRIGHT NICKEL BARREL PLATING PRODUCTS



Commodity Name

HN-W BRIGHT WHITE BARREL NICKEL PLATING



Bath Composition and Working Conditions

Nickel Sulfate	220 ~ 280g/L
Nickel Chloride	40 ~ 60g/L
Boric Acid	35 ~ 50g/L
Brightener HN-WA	0.5ml/L
Auxiliary Agent HN-WB	8ml/L
Auxiliary Agent HN-19	1 ~ 1.5ml/L
Temperature	50 ~ 60°C
pH Value	4.0 ~ 4.8
Voltage	8 ~ 16V

• Consumption:

Brightener HN-WA	200~ 250ml/1000 A.H
Auxiliary Agent HN-WB	40~ 60ml/1000A.H
Wetting Agent HN-19	20ml/1000A.H



Application and Advantage

1. Deposit is brighter and whiter than common barrel nickel plating.
2. High-speed brightening, excellent leveling and even thickness of deposit.
3. It is suitable for components needed to be bent or molded after plating.



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 HIGHNIC GROUP

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